



Single Wall Round Gauge Chart – 1995 SMACNA Standards

-2" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4" - 14"	28	26	26
16"	26	24	24
18" - 22"	24	22	22
24" - 30"	22	20	20
32" - 48"	20	16	16

+2" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4" - 14"	28	26	26
16" - 26"	26	24	24
28" - 36"	24	22	22
38" - 48"	22	20	20

-4" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4"-8"	28	28	28
10"- 12"	26	26	26
14" - 18"	24	20	20
20"- 24"	22	18	18
26"- 36"	20	18	18
38"- 48"	18	18	18

+4" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4"-12"	28	26	26
14"- 16"	26	24	24
18" - 26"	24	22	22
28"- 36"	22	20	20
38"- 48"	20	20	20

-10" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4"-10"	26	22	22
12"- 14"	24	20	20
16" - 22"	22	18	18
24"- 26"	20	16	16
28"- 48"	18	16	16

+10" W.G.

Nominal Diameter	Spiral Pipe	Long Seam Pipe	Fittings
4"-10"	28	26	26
12"- 14"	26	24	24
16" - 26"	24	22	22
28"- 36"	22	20	20
38"- 48"	20	20	20

Available Materials

- Galvanized (G90)
- Phosphatized (Paint Grip)
- 304L Stainless Steel
- 316L Stainless Steel
- Aluminum

All other materials inquire with sales representative for detail